



MODEL
F62

WOODCREST MANUFACTURING

217 E. CANAL STREET • P.O. BOX 848 • PERU, IN 46970 • 765-472-4471

SAFETY WARNINGS

- 1) FOLLOW THE INFORMATION ON THE WARNINGS APPEARING ON THE UPPER BUNK END STRUCTURE AND ON THE CARTON. DO NOT REMOVE WARNING LABEL FROM BED.
- 2) ALWAYS USE THE RECOMMENDED SIZE MATTRESS OR MATTRESS SUPPORT, OR BOTH, TO PREVENT THE LIKELIHOOD OF ENTRAPMENT OR FALLS.
- 3) SURFACE OF MATTRESS MUST BE AT LEAST 5" BELOW THE UPPER EDGE OF GUARDRAILS.
- 4) DO NOT ALLOW CHILDREN UNDER "6" YEARS OF AGE TO USE THE UPPER BUNK.
- 5) PERIODICALLY CHECK TO ENSURE THAT THE GUARDRAIL, THE LADDER, AND OTHER COMPONENTS ARE IN THEIR PROPER POSITION, FREE FROM DAMAGE, AND THAT ALL CONNECTIONS ARE TIGHT.
- 6) DO NOT ALLOW HORSEPLAY ON OR UNDER THE BED AND PROHIBIT JUMPING ON THE BED.
- 7) ALWAYS USE THE LADDER FOR ENTERING AND LEAVING THE UPPER BUNK.
- 8) DO NOT SUBSTITUTE PARTS. CONTACT THE MANUFACTURER OR DEALER FOR REPLACEMENT PARTS.
- 9) USE OF A NIGHTLIGHT MAY PROVIDE ADDED SAFETY PRECAUTION FOR A CHILD USING THE UPPER BUNK.
- 10) ALWAYS USE GUARDRAILS ON BOTH LONG SIDE OF UPPER BUNK.
- 11) THE USE OF WATER OR SLEEP FLOTATION MATTRESS IS PROHIBITED.
- 12) PROHIBIT MORE THAN ONE PERSON ON THE UPPER BUNK.
- 13) KEEP THESE INSTRUCTIONS FOR FURTHER REFERENCE.



**WOODCREST
CERTIFIES**

This Bunk Bed Model Tested by
an Independent laboratory for
Compliance with ASTM F-1427
Standard Consumer Safety
Specification for Bunk Beds



MADE IN U.S.A.

BUY AMERICAN

WOODCREST BUNKBED

ASSEMBLY INSTRUCTIONS

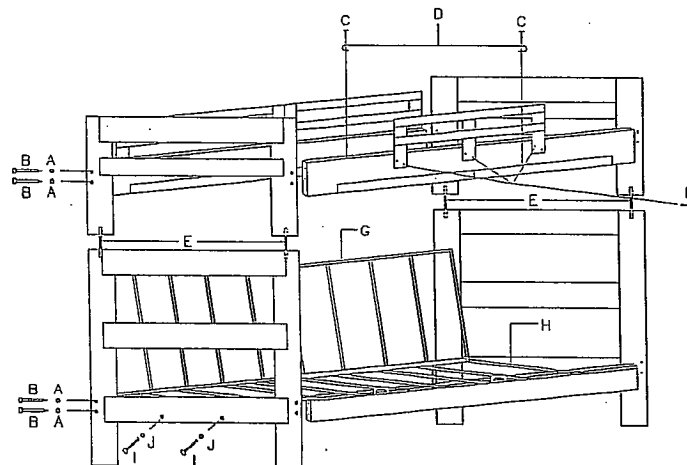
TOOLS REQUIRED

7/16" SOCKET OR NUT DRIVER
PHILLIPS HEAD SCREWDRIVER
HAMMER

PARTS

A.	1/4" FLAT WASHERS	16
B.	4" LAG BOLTS	16
C.	#14 x 3/4" SCREWS	8
D.	SAFETY WIRES	4
E.	3" DOWELS	4
F.	#10 X 2" SCREWS	14
G.	BACK DECK	1
H.	SEAT DECK	1
I.	BOLTS	4
J.	WASHERS	4

NOTE: I&J ARE INCLUDED IN THE METAL DECK HARDWARE PKG.



MODEL-F62

- 1) POSITION SIDE RAILS TO BED POSTS WITH FOUNDATION BLOCKS TURNED INSIDE AND DOWN. ASSEMBLE WITH MACHINE BOLTS AND FLAT WASHERS.
- 2) STACK BED - PLACE 3" DOWELS IN DOWEL HOLES OF BOTTOM BED POST. POSITION TOP BED UNIT ON DOWELS IN BOTTOM BED UNIT.
- 3) SAFETY WIRES - POSITION WIRES ON THE TOP OF THE FOUNDATION BLOCKS 11 1/2" FROM THE INSIDE OF THE END STRUCTURE. ASSEMBLE WITH 14 X 3/4" SCREWS.
- 4) GUARD RAILS - POSITION GUARD RAIL TO BED POST WITH TEE NUT HOLES FACING IN. ASSEMBLE WITH MACHINE BOLTS AND FLAT WASHERS.
- 5) FILLER BOARDS - FILLER BOARDS ARE AFFIXED TO THE END FRAMES BY THE MANUFACTURER AND ARE NOT TO BE REMOVED. WHEN STACKING BEDS END FRAMES WITH FILLER BOARDS MUST BE USED FOR THE UPPER BUNK.
- 6) LADDER - POSITION LADDER AT EITHER END OF TOP SIDE RAIL AND ASSEMBLY WITH 8 X 2 1/4" SCREWS.

SIZE OF MATTRESS AND FOUNDATION

THIS BED IS DESIGNED TO USE A MATTRESS (37 1/2" X 74") AND BUNKIE BOARD (37 1/2" X 74"). THE TOTAL THICKNESS MUST NOT EXCEED 6 1/2".

NOTE: THERE MUST BE AT LEAST 5" FROM MATTRESS SLEEPING SURFACE TO TOP EDGE OF GUARD RAIL.

REPLACEMENT PARTS

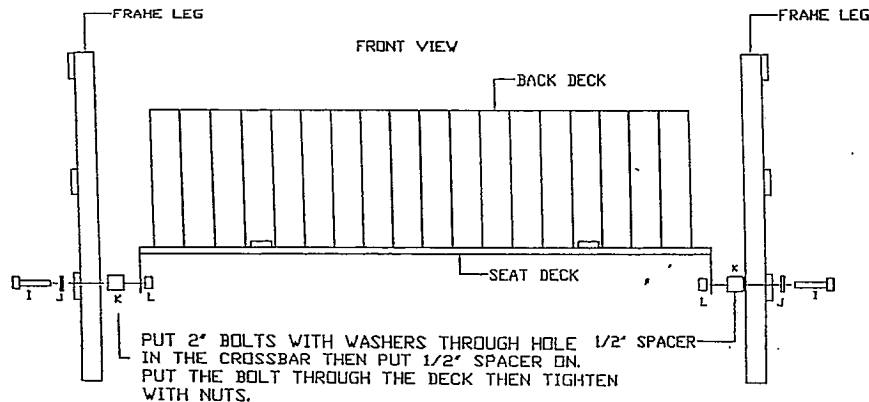
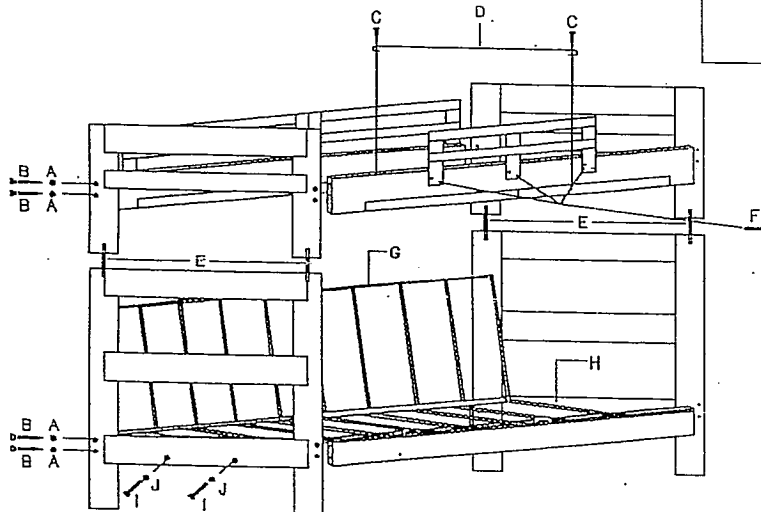
REPLACEMENT PARTS, INCLUDING ADDITIONAL GUARD RAILS, MAY BE OBTAINED FROM ANY OF OUR WOODCREST DEALERS.

TOOLS REQUIRED

7/16" SOCKET OR NUT DRIVER
PHILLIPS HEAD SCREWDRIVER
HAMMER

PARTS

A.	1/4" FLAT WASHERS	16
B.	4" LAG BOLTS	16
C.	#14 X 3/4" SCREWS	8
D.	SAFETY WIRES	4
E.	3" DOWELS	4
F.	#10 X 2" SCREWS	14
G.	BACK DECK	1
H.	SEAT DECK	1
I.	2" BOLTS	4
J.	WASHERS	4
K.	1/2" SPACERS	4
L.	1/4" NUTS	4



- Position 75" Side Rails to Lower End Frame with foundation blocks turned inside and down. Assemble with Lag Bolts (B) and Flat Washers (A). Repeat for upper Bed frames. Note: Lower Frames have holes drilled to attach metal futon mechanism. Hole with "Back" stamp goes closest to wall.
- Stack Bed – Place stacking dowel (E) in dowel holes on lower bed. Carefully place upper bunk on dowels making sure all holes are properly aligned.
- Attach Right and Left Futon Mechanism using hardware (I, J, K & L) provided in Rail Package. When facing bed, with holes stamped "Back" are farthest away from you, mechanism stamped "L" goes on the Left and "R" goes on the right. Place the 2" Bolt (I) and Washer (J) through holes in end frame, then use 1/2" spacer (K) and metal mechanism and tighten with 1/4" nut (L).
- Using Hardware and Instructions provided with metal decks, affix metal decks to the metal mechanism using black bolts, washers and lock nuts. Note: Seat Deck has 2 handles which face upwards during assembly.
- Safety Wires – Place safety wires (D) on top of foundation blocks 11 1/2" from the end frame. Affix with 3/4" screw (C). Note: Wires are a safety feature to prevent mattress from falling between foundation blocks. Wires are not to be used as foundation.
- Guard Rails – Position 2 short guard rails side-by-side on upper back rail leaving 1/8" gap between guard rail and end frame. Affix with 2" screws (F). Center 47" guard rail on front side upper rail assuring there is no more than 15" between guard rail and end frame. Affix with 2" screws (F).

REPLACEMENT PARTS

REPLACEMENT PARTS, INCLUDING ADDITIONAL GUARDRAIL MAY BE OBTAINED FROM ANY OF OUR WOODCREST DEALERS

SIZE OF MATTRESS AND FOUNDATION

THIS BED IS DESIGNED TO USE A MATTRESS (37 1/2"-38 1/2" x 74"-75") AND BUNKIE BOARD (37 1/2"-38 1/2" x 74" - 75")
THE TOTAL THICKNESS MUST NOT EXCEED 6 1/2".
NOTE: THERE MUST BE AT LEAST 5" FROM MATTRESS SLEEPING SURFACE TO TOP EDGE OF GUARDRAIL.